

AQUA SURF 099 (AQUALITCOLOR-P382)

3200-766001

AkzoNobel

Type of Product Waterborne Pigmented Primer	Delivery Viscosity 1500 +/- 100 mPas Brookfield RV # 4/50 @ 23 °C The viscosity of this product is determined using controlled laboratory conditions, methods and instruments. Any measurements made under other conditions may lead to different results.
Area of Use Interior Joinery	Density 1,37 +/- 0,04 kg/l
Additional Information Furniture and fittings used in wet rooms need special attention. Please contact our technical staff for advice.	pH value 7,8 - 8,5
Packaging 3200-766001-206 - 27 KG 3200-766001-826 - 1000 KG 3200-766001-200 - 20 L 3200-766001-201 - 20 L 3200-766001-820 - 1000 L 3200-766001-821 - 1000 L	Thinner Water
Suitable Top Coat Aqua Interior OP, Supercryl, Supercryl TX, Premiumlux	Shelf Life 24 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.
Notes Aqua Surf 099 has good hiding power, filling and flexibility and causes a minimum of swelling on for instance MDF. The moisture resistance can be improved by adding 10% Hardener 860, 7000-005009. Requires 2K application equipment due to short potlife, app. 20 min.	Storage Conditions Between 15 and 25 °C under clean and dry conditions. Keep from freezing. During Transportation and Storage the material must not be exposed to temperatures below 5°C.
Waterborne Products NOTE: Continuous stirring of the product is not recommended. Great risk that the physical properties may change negatively with increase in viscosity and deterioration of the anti foaming ability. If larger packaging such as containers are used contact our technical staff for advice.	Methods Airless spraying / Conventional spraying
Binder Acrylic	Application Conditions Between 20-35 °C for substrate, air and material at approx. 55 % R.H.
Solid Contents 55 +/- 2 % by weight	Application Viscosity Ready for use, delivery viscosity
	Applied Amount Approx. 120 g/m ² wet film
	Cleaning 8500-070001. Rinse with water after cleaning.
	Empty Packaging Disposal according to local regulations.

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed - in writing - the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2023-05-16 / 6

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Thermal Drying			
Temperature (°C)	20	40	60
Time to (min)			
Sandable	120	60	15
Stackable.	120	60	15

IR Drying	
IRM	
Time to (sec)	
Sandable	120-150
Stackable	120-150

Additional Drying Information
Ensure good ventilation when drying waterborne products. The drying depends on various conditions, i.e. application method, applied amount, time, etc. Please contact our Technical Staff for specific data concerning curing conditions on your line.

Color
Broken white, mat

HSE Information
See Safety Data Sheet for further information.

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